

Revision Date: 2025-10-01

Melafine®

The Finest Melamine

| Formula | $C_3H_6N_6$ | | |
|---|-------------------------------|---|--|
| Synonyms | 1,3,5-triazine-2,4,6-triamine | 1,3,5-triazine-2,4,6-triamine | |
| Molecular Weight | 126.13 g/mol | | |
| Appearance | white, crystalline powder | | |
| CAS No. | 108-78-1 | | |
| EINEC No. | 203-615-4 | | |
| Properties | Specifications | Analytical Methods | |
| Melamine | min. 99.8% | OCI-AM 002 | |
| Water | max. 0.1% | OCI-AM 174 | |
| Ash | max. 0.01% | OCI-AM 001 | |
| Iron | max. 1 mg/kg | OCI-AM 004 | |
| Clarity | clear | OCI-AM 010 | |
| Color | max. 20 APHA | OCI-AM 014 | |
| Product Carbon Footprint (PCF) ¹ | Cradle to Gate | 4.27 tonCO ₂ eq/ton Melafine | |
| | Cradle to Grave | 5.32 tonCO₂eq/ton Melafine | |

Testing

OCI Nitrogen analytical methods are available on request.

Safety precautions

- Melamine is non-flammable, but heating to above 300°C could result in decomposition, with release of toxic vapors. Adequate ventilation and the use of personal protective equipment is therefore advised.
- When handling melamine, the wearing of gloves, safety glasses and respiratory protection is recommended.
- Please refer to our Safety Data Sheet (available on our website) for additional information.

EMEA / The Americas / APAC

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¹ Product Carbon Footprint is calculated on a cradle to gate basis (year 2023/2024 activity data) according to ISO 14067 and has been reviewed by an external panel of experts following requirements of ISO 14044. Cradle to Grave is calculated as Cradle to OCI gate + End of Life emission assuming the embedded carbon of 1.05 tonCO₂eq/ton melamine is converted into CO₂. More information is available upon request.